

Mipa Etch-Filler HB Spray



Información del Producto

Mipa Etch-Filler HB Spray is an outstanding one-component self etching filler with active protection against corrosion. Excellent adhesion and high filling power. The high material output not only guarantees a high build coating process it also ensures a fast and efficient work rate. The high depth penetration of the the spray jet ensures that even difficult to reach areas can be coated. Professional quality! Adhesive on iron, steel, zinc and by appropriate pretreatment on aluminium as well as all conventional recoatable plastics used in the automotive industry (spray to test the recoatability). High protection against corrosion!

Substrate:

Iron, steel, zinc and aluminium
Do not process on thermoplastic substrates.

Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

Characteristics:

Time saving by easier application
Fast drying
Excellent sandability
High filling power
Resistant to silicone remover
Outstanding adhesion
Re-coatable with all commercial solvent and water based
1K and 2K top coats
High protection against corrosion

Colour / Grade of gloss:

Light grey (0000) / dark grey (0001) matt

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test - Spraying distance approx. 20 - 50 cm
2 - 3 applications. Dry film thickness 50 - 80 µm.

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying times:



Drying:

Dust dry:

after approx. 5 min.

Set to touch:

after approx. 10 min.

Re-coatable:

after approx. 30 min.

Sandable:

after approx. 30 min.

Subsequent processing:



dry sanding:

P 400 - P500



wet sanding:

P 800

Processing conditions:

From +10°C and up to 80% relative air humidity
Do not re-coat with polyester spray fillers.

Storage:

In tightly closed containers, kept in a cool, dry place, 2 years shelf life.

VOC content:

EU limiting value for the product (cat. B/e): 840 g/l
This product contains a maximum of 700 g/l VOC [5.84 lbs/gal]

Safety instructions:

See the corresponding Material Safety Data Sheet